

IN THE CLAIMS

- 1 1. A hole former for a manhole with an invert comprising:
 - 2 an invert mold having an invert pipe portion with a tube aligned on the central axis of
 - 3 the invert pipe portion,
 - 4 a hole former having an alignment member with an aperture along the length of the
 - 5 central axis of through the alignment member,
 - 6 a bar for inserting in the aperture of the alignment member and the invert mold tube
 - 7 for aligning the hole former with the invert mold.

- 1 2. A hole former for a manhole with an invert as in claim 1 wherein,
 - 2 the alignment member and hole former are integral.

- 1 3. A hole former for a manhole with an invert as in claim 1 wherein,
 - 2 the alignment member and hole former are aligned by a female portion on the hole
 - 3 former mating with a male portion on the a spacer.

- 1 4. A hole former for a manhole with an invert as in claim 3 wherein,
 - 2 a threaded portion of the bar engages a threaded portion of the tube to secure the hole
 - 3 former to the invert mold.

- 1 5. A hole former for a manhole with an invert as in claim 1 wherein,
 - 2 the alignment member has a spacer portion for extending displacing the hole former
 - 3 to from the invert mold pipe portion and mating therewith.